



## K. LACEY (E & D) LTD

### SUPPLIER QUALITY REQUIREMENTS

Iss. 06. June 2019

**This document describes the General Quality Conditions expected from our suppliers and forms part of our Purchase Order Requirements**

**Manufacturing Suppliers Quality Systems must comply with either ISO9001:2008 or AS9100/EN9100  
Distribution Suppliers Quality Systems must comply with either ISO9001:2008 or AS9120/EN9120**

*Suppliers not certified to ISO9001:2008 are expected to have a Quality system that meets the Requirements of the Standard*

1. EN/AS/ISO9100, 9120 OR 9001 LOT TRACEABLE CERTIFICATE OF CONFORMANCE DULY SIGNED IS A REQUIREMENT OF THE ORDER AND MUST BE SUPPLIED WITH ALL GOODS UPON DELIVERY
2. CERTIFICATE OF CONFORMANCE REQUIRED WITH GOODS UPON DELIVERY
3. BAE RELEASE REQUIRED

*Points 1, 2 and 3 and any additional certification requirements will be as specified on our individual Purchase Orders*

4. Supplier is to maintain a Documented Quality System to ensure effective management and control of product, processes, traceability of products, customer and design drawings and specifications and must meet current ISO9001 System Requirements
5. K. Lacey Purchase orders including any amendments are valid in writing only, verbal instructions will not be given
6. Any non-conforming product will not be accepted unless approved and agreed in writing
7. A) Changes to supplier or manufacturer Company Name, Capability, Quality System Approval Status, Product, Key Processes/Systems, Key Personnel, Inspection Techniques or Manufacturing Location which may affect the integrity of the product or service being supplied must be advised and approved in writing  
B) Any product or service that has a planned discontinuation date within 18 months shall be declared.
8. FAIR (First Article Inspection Reports) will be required (AS 9100 / AS9120) in the following circumstances :-
  - New Product Build
  - Change in Manufacturer, or manufacturer moving product build to new site, or alternative methods of manufacture/machining etc
  - A change in design affecting fit, form or function
  - Changes to raw material used
  - If a part has previously been rejected more than one time
  - If there has been a lapse in production of 2years or more, or as specified by customer
  - For aerospace products FAIRS must be completed in accordance with AS9102 requirements
9. All relevant Purchase Order requirements to be flowed down as applicable to any sub tier suppliers to ensure compliance throughout the supply chain

Visit our Website : <http://www.klaceycables.co.uk>

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AS9100/AS 9120 and ISO 9001:2015 APPROVED BSI. RS000146 BAE APPROVED  
Registered in England No. 1031406 VAT Registration No. GB 193128460





10. The Supplier, and their sub-tier suppliers as applicable, shall comply with all export-import control laws and regulations including, but not limited to, the U.S. Export Administration Regulations (EAR) and the U.S. International Traffic in Arms Regulations (ITAR) to the extent applicable to the Supplier and to respective activities under the Purchase Order
11. The Supplier is required to advise if any items are subject to US Export Regulations i.e. ITAR (International Traffic in Arms Regulations) or EAR (Export Administration Regulations). Suppliers supplying ITAR Controlled items must be able to demonstrate compliance with ITAR procedures
12. Product supplied is ROHS compliant, unless otherwise agreed in writing
13. Product supplied is REACH compliant, non compliance to be agreed in writing
14. Acceptance of this purchase order by the supplier is agreement granting Rights of access by K. Lacey Ltd, its customer and regulatory bodies to all areas of the facilities including those of 2<sup>nd</sup> tier suppliers and associated records applicable to this purchase order
15. To prevent delivery of counterfeit parts, any electronic components supplied must have manufacturer lot numbers and date codes clearly shown on the packing list and the product and be purchased from an authorized source. The supplier must have a policy in place to control the risk of counterfeit parts entering the supply chain. Acceptance of our Purchase order confirms compliance that only new and Authentic materials are used in goods delivered to K. Lacey
16. Supplier must ensure all items are adequately packed for damage free delivery. Goods received as damaged caused by insufficient packaging will be subject to rejection and return at your cost
17. Unless otherwise agreed in writing a minimum 80% SHELF LIFE (if applicable) shall remain at time of supply, shelf life information and manufacture dates to be shown on delivery documentation
18. Measurement and test equipment shall be identified and periodically calibrated traceable to national standards.
19. All personnel performing work shall be competent based on education, training, skills and experience relevant to tasks undertaken.
20. Supplier personnel shall be made aware of their contribution to the products or services conformity and to product safety through its lifecycle within the organisation and their sub-tier suppliers.
21. RECORD RETENTION;
  - Manufacturing, purchasing and quality records for (AS9100 / AS9120) 40 years
  - Manufacturing, purchasing and quality records for (ISO 9001) 10 years
22. An FOD (Foreign Object Detection) process must be maintained to assure the prevention, detection and removal of foreign objects during design, manufacture, assembly or shipment of product. Work areas must be maintained and controlled to minimise the risk of FOD incidents
23. The Supplier shall ensure they maintain an ethics policy and awareness is raised within their organisation.

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